

W3030
Revision Level C002
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NO WELDING WITHOUT AUTHORIZATION

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NO WELDING/BRAZING FABRICATION OF ANY KIND IS AUTHORIZED WITHOUT WRITTEN APPROVAL OF NEWPORT NEWS SHIPBUILDING. **IF WELDING OR BRAZING IS NOT USED IN THE MANUFACTURE AND/OR REPAIR OF THIS ITEM, THIS NOTE AND THE WELDING AND BRAZING REQUIREMENTS OF APPENDIX K DO NOT IMPACT THIS ITEM AND NO ACTION IS REQUIRED BY SUPPLIER.** THE PERFORMANCE OF WELDING REPAIRS USING PROCEDURES PREVIOUSLY QUALIFIED AND APPROVED BY THE GOVERNMENT OR NNS FOR THE BASE MATERIAL OR CASTING IS AUTHORIZED EXCEPT WHERE SPECIFICALLY RESTRICTED BY THE WELD REPAIR PROCEDURE, FABRICATION SPECIFICATION (IE. MIL-STD-278, NAVSEA 0900-006-9010, 0900-000-1000, NAVSEA S9074-AR-GIB-010/278, PROJECT PECULIAR DOCUMENT (PPD) 802-6337597, NAVSEA T9074-AD-GIB-010/1688, ETC.), EQUIPMENT/MATERIAL SPECIFICATION, APPROVED DRAWING, OR ELSEWHERE IN THIS ORDER. PROCEDURES FOR VT/RT/UT/MT/PT INSPECTION NOT PREVIOUSLY APPROVED BY THE GOVERNMENT OR NNS MUST BE SUBMITTED FOR APPROVAL FOR REPAIR OF "LEVEL I" (CONTROLLED MATERIAL) PARTS.

SUBMITTAL OF WELDING/BRAZING FABRICATION OR UNAUTHORIZED REPAIR REQUESTS AND APPLICABLE PROCEDURE (S) AND QUALIFICATION TEST REPORT (S) NOT PREVIOUSLY APPROVED BY THE GOVERNMENT OR NNS SHALL BE BY VENDOR INFORMATION REQUEST (VIR) IN ACCORDANCE WITH APPENDIX "A".

ALL AUTHORIZED WELD REPAIRS MUST COMPLY WITH MODIFICATIONS SPECIFIED IN OUR PURCHASE ORDER APPENDIX K FOR THE FABRICATION DOCUMENT AND BE INCORPORATED INTO THE MANUFACTURER'S WELD REPAIR PROCEDURE.

NOTE:

THE REQUIREMENTS CONTAINED HEREIN APPLY TO EACH LEVEL OF THE SUPPLY CHAIN AND MUST BE FLOWED DOWN TO THE PRODUCER OF CASTINGS AND/OR THE PRODUCER OF WELDMENTS OF ANY TYPE.