

Coded Note Number: **W3030**

Revision: **C003**

Date: **January 4, 2016**

Title: **NO WELDING WITHOUT AUTHORIZATION**

**This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.**

**Change from Revision C002 was to update the format, add PO in front of the Appendix references, added clarification on when NDT is required, and add submittal instructions.**

**Bolded font indicates changed/added content.**

**[Text deleted] inserted in the document indicates the removal of content.**

No welding/brazing fabrication of any kind is authorized without written approval **[Text deleted] from NNS.**

If welding or brazing is not used in the manufacture and/or repair of this item, this note and the welding and brazing requirements of **PO** Appendix K do not impact this item and no action is required by supplier.

The performance of welding repairs using procedures previously qualified and approved by the government or NNS for the base material or casting is authorized except where specifically restricted by the weld repair procedure, fabrication specification (ie. MIL-STD-278, NAVSEA 0900-006-9010, 0900-000-1000, NAVSEA S9074-AR-GIB-010/278, Project Peculiar Document (PPD) 802-6337597, NAVSEA T9074-AD-GIB-010/1688, etc.), equipment/material specification, approved drawing, or elsewhere in this order.

Procedures for VT/RT/UT/MT/PT inspection not previously approved by the government or NNS must be submitted for approval for repair of "LEVEL I" (controlled material) parts **in accordance with coded notes and PO Appendix A.**

Submittal of welding/brazing fabrication or unauthorized repair requests and applicable procedure (s) and qualification test report (s) not previously approved by the government or NNS shall be by Vendor Information Request (VIR), **Coded Note Number V1010**, in accordance with PO Appendix A.

All authorized weld repairs must comply with modifications specified in our **[Text deleted] PO** Appendix K for the fabrication document and be incorporated into the manufacturer's weld repair procedure.

**NOTE:** the requirements contained herein apply to each level of the supply chain and must be flowed down to the producer of castings and/or the producer of weldments of any type.