

Coded Note Number: **W3040**

Revision: **C005**

Date: **August XX, 2018**

Title: **OPTION TO FURNISH SEAMLESS PIPE/FITTINGS**

1. In order to furnish seamless pipe or fittings, the supplier shall notify Newport Shipbuilding (NNS) in writing. Notification should be provided within 30 days after placement of the Purchase Order (PO), when possible, but shall be prior to shipment of the material. Notice shall be submitted via:

E-mail: [pmo@hii-nns.com](mailto:pmo@hii-nns.com)

Or mail to:

Newport News Shipbuilding  
4101 Washington Avenue  
Newport News, VA 23607  
Attn: O52 Software Coordinator, Bldg. 902-2

2. When seamless pipe/fittings are furnished,
  - (a) The supplier shall disregard the NNS coded note requiring an NNS approved weld procedure and any NNS coded notes requiring Nondestructive Test (NDT) procedures for inspection of welds.
  - (b) The supplier shall indicate on the packing list that material is seamless in the associated material shipment to NNS.

Revision History Table		
Rev	Description	Revision Date
C005	<p><u>ADDED:</u></p> <ol style="list-style-type: none"><li>1. Verbiage identifying NDT procedures for inspection of welds are not applicable when seamless pipe/fittings are furnished.</li></ol> <p><u>REVISED:</u></p> <ol style="list-style-type: none"><li>1. Updated department software coordinator (changed from E45 to O52).</li><li>2. Editorial changes: Updated format and reworded sentences to clarify requirements.</li></ol> <p>REASON: (1) Change in method of showing revisions; (2) Editorial changes made to add clarity and consistency where necessary.</p>	X/X/XX

**This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.**