

Coded Note Number: **W3040**

Revision: **C008**

Date: **February 3, 2020**

Title: **OPTION TO FURNISH SEAMLESS PIPE/FITTINGS**

1. When seamless pipe/fittings are furnished
 - (a) The Newport News Shipbuilding (NNS) coded note requiring an NNS approved weld procedure and any NNS coded notes requiring Nondestructive Test (NDT) procedures for inspection of welds are not applicable.
 - (b) Base metal weld repair is strictly prohibited without Vendor Information Request (VIR) approval from NNS for each specific repair. In cases where VIR approval to perform base metal weld repair is requested, NNS approval of the specific base metal weld repair application and weld repair procedure is required. NNS prefers the weld repair procedure be submitted with the VIR.
 - (c) The supplier shall notify NNS in writing within 30 days after placement of the Purchase Order (PO), when possible, but shall be prior to shipment of the material. Notice shall be submitted via:

E-mail: pmo@hii-nns.com

Or mail to:

Newport News Shipbuilding (NNS)
4101 Washington Avenue
Newport News, VA 23607
Attn: E68 Software Coordinator, Bldg. 902-2

- (d) The supplier shall indicate on the packing list that material is seamless in the associated material shipment to NNS.

Revision History Table		
Rev	Description	Revision Date
C005 C006	<u>ADDED:</u> 1. Verbiage identifying NDT procedures for inspection of welds are not applicable when seamless pipe/fittings are furnished. <u>REVISED:</u> 1. Updated department software coordinator (changed from E45 to O52). 2. Editorial changes: Updated format and reworded sentences to clarify requirements. REASON: (1) Change in method of showing revisions; (2) Editorial changes made to add clarity and consistency where necessary.	8/7/18
C007	Correct revision was not identified on Rev C006	08/22/2018

C008	<p><u>ADDED:</u></p> <ol style="list-style-type: none"> 1. Verbiage added prohibiting base metal weld repair without NNS approval. <p><u>Revised:</u></p> <ol style="list-style-type: none"> 2. Re-organized Coded Note in its entirety. 3. Changed department from O52 to E68 in mail directions. <p>REASON: (1) Prohibition on base metal weld repair was not clear to supplier on an NNPN setup to be welded, when supplier chooses to furnish a seamless product. (2) Re-organized to put emphasis on how to handle welding and NDT Coded Notes on NNPN and base metal weld repair prohibition when seamless pipe or fittings are going to be provided.(3) The appropriate software coordinator is now in E68.</p>	01/23/2020
C009	<u>Added missing date for C008</u>	02/03/2020

This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.