

Coded Note Number: **W3070**

Revision: **C001**

Date: **August 01, 2019**

Title: **OPTION TO FURNISH SEAMLESS OR FULLY FORMED**

1. When the Supplier intends to furnish a seamless BE fitting (MSS-SP-119, CI MP-S / BW fitting (ASTM-A403, CL-S) or a fully formed BE or BW fitting from seamless or welded ASTM-A312 pipe:
 - a) The Newport News Shipbuilding (NNS) Coded Note requiring a vendor developed drawing, an NNS approved weld procedure and any NNS Coded Notes requiring Nondestructive Test (NDT) procedures or NDT certifications for inspection of welds are not applicable (the welds in ASTM-A312 welded pipe starting material do not require NDT or an NNS approved weld procedure).
 - b) Base metal weld repair is strictly prohibited without Vendor Information Request (VIR) approval from NNS for each specific repair. In cases where VIR approval to perform base metal weld repair is requested, NNS approval of the specific base metal weld repair application and weld repair procedure is required. NNS prefers the weld repair procedure be submitted with the VIR.
 - c) The Supplier shall notify NNS in writing within 30 days after placement of the Purchase Order (PO), when possible, but shall be prior to shipment of the material. Notice shall be submitted via:

E-mail: pmo@hii-nns.com

Or mail to:

Newport News Shipbuilding (NNS)
4101 Washington Avenue
Newport News, VA 23607
Attn: O52 Software Coordinator, Bldg. 902-2

- d) The Supplier shall indicate on the packing list that material is seamless fully formed, as applicable, in the associated material shipment to NNS.

Revision History Table		
Rev	Description	Revision Date
C001	Initial Issue	8/01/2019