

Y1350
Revision Level A
Revision Date March 24, 1996
WELDED CUNI TUBING REQUIREMENTS

Y1350-19960324

THE ENTIRE LENGTH OF TUBE WELDS FOR CLASS 50 AND 200 TUBES SHALL BE RADIOGRAPHED WHEN THE ORDER QUANTITY IS LESS THAN THE MINIMUM LOT SIZES SHOWN BELOW

LESS THAN LOT SIZE	NO. OF TUBES REQ'D TO BE RADIOGRAPHED	FOR TUBE SIZES
500 FT.	5 TUBES	5-9/16 INCH AND UNDER
300 FT.	3 TUBES	OVER 5-9/16 TO 8-5/8 INCHES
200 FT.	2 TUBES	OVER 8-5/8 INCH

ALL OTHER LOT SIZES SHALL BE RADIOGRAPHED IN ACCORDANCE WITH MIL-T-16420, REV. K.