

Coded Note Number: **Y1350**

Revision: **C001**

Date: **September 16, 2017**

Title: **WELDED CUNI TUBING REQUIREMENTS**

This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.

Change from Revision A – Editorial change to reformat to current standard.

Bolded font indicates changed/added content.

[Text deleted] inserted in the document indicates the removal of content.

The entire length of tube welds for Class 50 and 200 tubes shall be radiographed when the order quantity is less than the minimum lot sizes shown below.

Less Than Lot Size	No, of Tubes Req'd to be Radiographed	For Tube Sizes
500 FT	5 Tubes	5-9/16 Inch and under
300 FT	3 Tubes	Over 5-9/16 to 8-5/8 Inches
200 FT	2 Tubes	Over 8-5/8 Inch

All other lot sizes shall be radiographed in accordance with MIL-T-16420, Rev. K.