

Coded note number: **Y1360**

Revision: **C002**

Date: **June 12, 2008**

Title: **POLYVINYL CHLORIDE SHEET AND SLEEVING REQUIREMENTS**

THE MATERIAL ITEMS ORDERED ON THIS PURCHASE ORDER MUST MEET THE FOLLOWING CRITERIA IN ADDITION TO THOSE SPECIFIED IN THE ORDERING SPECIFICATION (L-P-375).

1. THE MATERIAL SHALL BE ESSENTIALLY TRANSPARENT. A SLIGHT TRANSLUCENCY (OR SURFACE FINISH) IS PERMITTED TO ENSURE THAT THE MATERIAL DOES NOT CLING (IS EASY TO SEPARATE FROM ITSELF).
2. NO PIN HOLES ALLOWED REGARDLESS OF MATERIAL THICKNESS.
3. NO SUBSTANCE SHALL EXUDE FROM THE PVC FILM.
4. NO TRANSFER OF COLOR FROM THE PVC FILM WHEN WIPED WITH A WHITE CLOTH MOISTENED WITH ISOPROPYL ALCOHOL.
5. NONCLINGING OF PVC FILM SO THE PVC FILM CAN BE READILY SEPARATED WHEN WEARING RUBBER GLOVES.

TWO (2) COPIES:

TEST REPORTS CONTAINING THE FOLLOWING INFORMATION MUST BE PROVIDED WITH EACH SHIPMENT.

1. PVC FILM SHALL BE FLAME RESISTANT IN ACCORDANCE WITH FEDERAL TEST METHOD STD. NO. 191A, METHOD 5903 USING THE FOLLOWING LIMITS:
 - A. FLAME TIME 5 SECONDS MAXIMUM.
 - B. CHAR LENGTH 7.0" MAXIMUM FOR 0.006" TO 0.010" THICK MATERIAL OR 4.5" MAXIMUM FOR 0.011" TO 0.020" THICK MATERIAL.
 - C. ACCEPTANCE OF THE TEST IS BASED ON THE AVERAGE OF THE RESULTS OF TEN SPECIFMENS.

ALL TEST REPORTS AND CERTIFICATES FOR EACH PURCHASE ORDER ITEM MUST INCLUDE THE SPECIFICATION, REVISION, THE TYPE, AND CLASS TO WHICH THE MATERIAL WAS MANUFACTURED AND TESTED.