

Coded Note Number: **Y2040**

Revision: **C001**

Date: **October 11, 2017**

Title: **STEEL PLATE TOLERANCES**

This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.

Change from Revision A – Editorial change to reformat to current standard.

Bolded font indicates changed/added content.

[Text deleted] inserted in the document indicates the removal of content.

The under thickness dimensional tolerances of steel plating is to be in accordance with the American Bureau of Shipping Rules for Building and Classing Steel Vessels (1992) and is not to exceed the tolerances shown below, regardless of whether the material is ordered to weight or to thickness.

Nominal Thickness	Under Tolerance
5 to 15 mm (0.20 to 0.59 in.)	0.4 mm (0.016 in.)
15 to 45 mm (0.59 to 1.77 in.)	0.1 mm plus 0.02T (0.004 in. plus 0.02T.)
Over 45 mm (Over 1.77 in.)	1.0 mm (0.04 in.)