

Y2330
Revision Level C
Revision Date October 15, 2004
PRECISE WEIGHT REQUIREMENT FOR STEEL PLATE

Y2330-20041015

QUANTITY: ONE (1) COPY.

PRECISE WEIGHT REQUIREMENT IS INVOKED FOR ALL STEEL PLATE BY TABLE OF CODED NOTE Y2320. PRECISE WT (Y/N) COLUMN OF THE TABLE INDICATES THOSE THICKNESS AND WIDTH COLUMNS WHERE PRECISE WEIGHT IS REQUIRED. PRECISE WEIGHT IS DESIRED FOR ALL OTHER COMBINATIONS OF THICKNESS AND WIDTH WITHIN THE CAPABILITY OF MILL PRACTICE.

FOR PLATE MATERIAL ORDERED TO ABS RULES AND ASTM A945 TMCP TOTAL TONNAGE RECEIVED BY SUPPLIER FOR THIS PROJECT WHERE PRECISE WEIGHT IS REQUIRED BY THIS NOTE SHALL NOT OVERALL EXCEED 1% OVER NOMINAL ORDERED THICKNESS. GAUGE READINGS FOR EACH PLATE SHALL BE SUPPLIED TO VERIFY ACTUAL WEIGHT. THESE READINGS ARE TO BE PROVIDED TO NNS BY THE 10TH OF EACH MONTH. IN ADDITION TO GAUGE READINGS, THE DOCUMENTATION MUST INCLUDE THE FOLLOWING:

- A. THE NOMINAL ORDERED PLATE THICKNESS.
- B. THE NEWPORT NEWS PART NUMBER (NNPN)
- C. THE PURCHASE ORDER NUMBER AND ITEM NUMBER.
- D. UNIQUE SERIAL IDENTIFICATION.