

Coded Note Number: **Y2350**

Revision: **C002**

Date: **October 20, 2017**

Title: **ALRE TDR CLAUSE**

This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.

Change from Revision C001 – Editorial change to reformat to current standard.

Bolded font indicates changed/added content.

[Text deleted] inserted in the document indicates the removal of content.

The contractor shall perform quality conformance & lot sampling inspection for all associated features that are present in the drawings/specifications:

- A. Features/attributes/requirements classified as critical & major on the drawing or within the technical specification shall be inspected 100%.
- B. Unless otherwise specified, attributes for plating, hardness, & NDT testing shall be inspected 100%.
- C. Class 3 threads, dimensions, & geometric feature controls with a tolerance range of .010 or less shall be inspected using an AQL of 1.5 and the general inspection level II as defined by ANSI Z1.4.
- D. Minor characteristics sampling rate shall be per the contractor's quality assurance program.