

Y2420  
Revision Level C001  
Revision Date April 12, 2007  
BELLED END FITING WELDING INSPECTION

**Y2420**

WELDS MADE IN THE FORMED FITTING BY THE FITTING MANUFACTURE SHALL BE RADIOGRAPHICALLY EXAMINED (RT) OR ULTRASONICALLY EXAMINED (UT) THROUGHOUT. THIS REQUIRED NDT IS INDICATED IN PART DESCRIPTION AS RT UT WITH THE INTENT THAT EITHER RT OR UT BE PERFORMED, NOT BOTH. IF FITTING IS MANUFACTURED SEAMLESS WITHOUT WELD FABRICATION, NO NDT IS REQUIRED.