

Coded Note Number: **Y2460**

Revision: **C003**

Date: **October 20, 2017**

Title: **REPAIR WELDING OF PUMP ROTATING ELEMENTS**

This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.

Change from Revision C002 – Editorial change to reformat to current standard.

Bolded font indicates changed/added content.

[Text deleted] inserted in the document indicates the removal of content.

No repair welding of any kind is authorized on pump rotating elements (including sub-components) without government approval. All proposed repairs shall be submitted with engineering justification to NNS engineering via VIR for government approval prior to accomplishment.

All repair welding shall be accomplished in accordance with the requirements of MIL-STD-278 or S9074-AR-GIB-010-278 as applicable. All repair welds shall be inspected using the non-destructive test requirements specified in MIL-STD-278 or S9074-AR-GIB-010-278 (as applicable).

All authorized weld repairs must comply with modifications specified in our purchase order Appendix K for the fabrication document and be incorporated into the manufacturer's weld repair procedure.

Note: The requirements contained herein apply to each level of the supply chain and must be flowed down to the producer of castings and/or the producer of weldments of any type.