

Y2480

Revision Level C002

Revision Date January 06, 2009

PAINT NOTE FOR CARBON STEEL AND STAINLESS FOUNDATIONS

PAINT NOTE FOR CARBON STEEL FOUNDATIONS

Prepare surface to Near-White Metal Blast Cleaning requirements of SSPC-SP 10. Apply one coat of Formula 150, Green, MIL-DTL-24441, Type IV paint at 4 to 6 mils Dry Film Thickness (DFT).

Coating shall be applied as soon as practicable after cleaning but no longer than four hours unless the cleanliness condition specified herein has been verified prior to coating. Coating shall be applied in accordance with the coating manufacturer's product data sheet.

DFT shall be determined by the average of no less than five random spot measurements for each 1,000 sq ft (or less) of painted surface. DFT shall be measured in accordance with SSPC-PA 2. A visual inspection for holidays shall be performed. Any holidays found shall be marked and touched up.

The areas within 2 inches of welding for installation shall be taped off to eliminate coating application in these areas. The item will be cleaned in way of welding, touched up and final painted to match surrounding area after installation.

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