

Coded Note Number: **Y3000**

Revision: **C002**

Date: **November 23, 2020**

Title: **CALIPERS MAY BE USED FOR MEASURING THE SOCKET ID OF MSS SP-119 BE FITTINGS**

1. Measurement and adherence to the required tolerances of the socket inside diameter may be determined using calipers by averaging four inside diameter measurements taken at 45 degree intervals in lieu of inside diameter tape.

Revision History Table		
Rev	Description	Revision Date
C001	Initial Issue	08/31/2020
C002	<u>Revised</u> 1. Revised to allow the use of calipers in lieu of requiring the use of calipers. 2. Revised to identify the average of 4 caliper measurements is to be used in lieu of requiring each of 4 caliper measurements. Reason: The method of manufacturing these fittings is a crude forming process, making it difficult to meet the previously invoked requirements.	11/23/2020

The revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.